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## Novel Diastereoselective Routes for the Synthesis of the Ambergris Ketals

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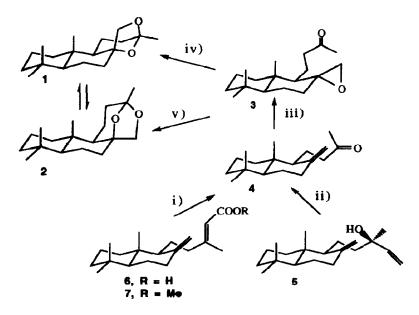
Abstract: New processes have been developed which allow the stereoselective syntheses of the ambergris ketals  $8\alpha$ , 13;13;13,17-diepoxi-14,15-dinorlabdane 1 and  $8\beta$ , 13;13,17-diepoxi-14,15-dinorlabdane 2, through selection of the appropriate catalyst for the  $\delta_{e}$ -epoxycarbonyl rearrangement of the key intermediate 3, which is, in turn, obtained by controlled oxidation of anticopalic acid 6.

The intense fragrance<sup>1</sup> of unequalled tenacity produced by mixtures of the ambraketal 1 and the isoambraketal 2 was first described by Jeger *et al.*<sup>2</sup> and is of considerable value to the perfumery industry. Interestingly however, in terms of structure activity relationships,<sup>3</sup> it is important to recognise that ketal 1 is responsible for the strongly odoriferous woody note, while ketal 2 is odourless but fixative.<sup>4</sup> At the present time, in spite of considerable synthetic effort, the development of a commercially viable hemisynthetic route for clean stereocontrolled elaboration of either the desirable spiroketal unit present in ambraketal 1 or its diastereomer 2 remains a challenging objective.<sup>5-9</sup>

As part of a programme to develop potential industrial applications for readily available labdane diterpenoids, we now describe the development of the short and highly efficient sequence outlined in Scheme 1.

The most important element in our strategy lay in the conviction that, since a wide variety of reagents, conditions and mechanistic pathways could be envisaged for the  $\delta_i \epsilon$ -epoxycarbonyl rearrangement of the key intermediate 3, it should be possible to channel a sufficiently fast reaction under kinetic control to afford either 1 or 2, prior to further equilibration of these products.

Our first objective however, was to streamline the efficiency of the oxidative degradation leading to the known<sup>10</sup> 14,15-dinorlabdan-8,17-en-13-one 4 using manool 5 as starting material. In this respect, a modification of the method of Ogino *et al.*,<sup>11,12</sup> using anhydrous permanganate in the presence of a phase-transfer catalyst led to a considerable improvement in yield (93%) over the existing literature methods.<sup>10,13</sup> Significantly, we were also able to introduce a new feedstock for this process in the form of anticopalic acid 6, which can be readily extracted from *Pinus Pinaster* Ait. needles. Permanganate oxidation of 6 or its derived methyl ester 7 once again furnished ketone 4 in high yields (88% from 6, 82% from 7). Stereoselective epoxidation of 4 using buffered *m*-chloroperbenzoic acid then furnished the required  $\alpha$ -epoxyketone 3.



i) KMnO4,  $C_6H_5N^+(CH_3)_3Cl^-$ ,  $CH_2Cl_2$ , 65% (from 6),  $H_2O : C_6H_6$ , 82% (from 7),  $H_2O : C_6H_6$ , 88% (from 6); ii) KMnO4, (CH<sub>3</sub>)<sub>3</sub>C<sub>6</sub>H<sub>5</sub>N<sup>+</sup>Cl<sup>-</sup>, CHCl<sub>3</sub>, 93% or in H<sub>2</sub>O : C<sub>6</sub>H<sub>6</sub>, 82%; iii) aq. NaHCO<sub>3</sub> 5%, *m*-ClC<sub>6</sub>H<sub>4</sub>CO<sub>3</sub>H, CH<sub>2</sub>Cl<sub>2</sub>, 18-20°C, 100%; iv) vermiculite, C<sub>6</sub>H<sub>6</sub>, 18°C, 100% (C<sub>6</sub>H<sub>14</sub>,70%); v) *p*-CH<sub>3</sub>C<sub>6</sub>H<sub>4</sub>SO<sub>3</sub>H, CH<sub>3</sub>C<sub>6</sub>H<sub>5</sub>, 20°C, 100%; silica/ alumina/ vermiculite or silicalite, 100°C, 100%.

## Scheme 1

Our attention was then directed towards a systematic examination of the  $\delta_{\varepsilon}$ -epoxycarbonyl rearrangement step. In the first instance, we elected to use a series of Brønsted and Lewis acids under anhydrous homogeneous conditions. The results for a representative set of reactions are shown in Table 1, and reveal several features of interest.

Of the protic acids examined, p-toluenesulfonic acid was unique in directing the reaction towards exclusive formation of ketal 2, while in sharp and unexpected contrast, the use of zinc chloride furnished only the fragrant diastereoisomer 1. Clearly, in this system, the structure and reactivity of the substrate, the product ketals, and the nature of the acid involved are *all* important in determining a stereochemically clean outcome. From a mechanistic standpoint, a series of elegant synthetic studies by Wasserman<sup>14-16</sup> have led to the rationale that protonation or Lewis acid complexation of the epoxide is followed by stereospecific intramolecular ring opening by the lone pair of the carbonyl oxygen atom with inversion of configuration through a chair like transition state. As shown in Scheme 2, the behaviour of p-toluenesulfonic acid is in perfect accord with this hypothesis. Such a model does not however explain the anomalous reaction of zinc chloride, which may conceivably, in this instance, undergo simultaneous coordination to both oxygen atoms and hence direct the approach of the carbonyl group to the developing tertiary centre from the  $\alpha$  face as in Figure 2 of Scheme 2. The present case may therefore serve as a caveat to highlight the fact that the total overall structure of the substrate complex with the Lewis acid may play a dominant role in determining the stereochemical outcome.<sup>17,18</sup>

REAGENT	SOLVENT	CONDITIONS	TIME	PRODUCT	KETALS
				1 (%)	2 (%)
p-TsOH	toluene	reflux	30 min		100
m-CPBA <sup>a)</sup>	CH <sub>2</sub> Cl <sub>2</sub>	18°C	7 days	13	72
BF3.Et2O	Et <sub>2</sub> O	0°C	20 min	18	70
CF3COOD	CDC13	18°C	20 min	46	54

reflux

18°C

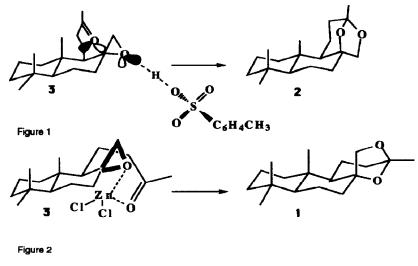
Table I - Intramolecular Ketalization of 3 Using Brønsted and Lewis Acids as Catalysts

CH<sub>2</sub>Cl<sub>2</sub> a) Reaction performed on keto-olefin 4 without buffer.<sup>15a</sup>

THF

HC1

ZnCi<sub>2</sub>



2 hours

5 hours

50

75

50

Scheme 2

From an industrial standpoint, it was also of considerable interest to study the epoxy ketone rearrangement under heterogeneous conditions using activated microporous solids.<sup>19</sup> From the results in Table 2, it can be seen that reaction conditions have been developed to produce either one of the ambraketals in a highly diastereoselective manner. The reaction using vermiculite at room temperature in an aprotic solvent is of course particularly relevant. The overall three step process from manool 5 or anticopalic acid 6 using heterogeneous catalysis proceeds in 88-98% overall yield, and is therefore, at the present time, a viable economic route, which may be channelled, as required, to increase the proportion and hence the commercial value of the desirable fragrant ambraketal.<sup>20</sup> It is also of interest to note that the selection of the Lewis acid or heterogeneous support may induce a reversal of stereochemistry from that which is normally observed in the  $\delta_{,\varepsilon}$ -epoxycarbonyl rearrangement.

## Table II - Ketalization of 3 With Solid Catalysts<sup>21</sup>

<b>REAGENT AND SOLVENT</b>	CONDITIONS	TIME	PRODUCT	KETALS	
			1 (%)	2 (%)	
Zeolites / SiO2 or Al2O3 or Silicalite or vermiculite	100°Ć	1 hour	_	100	
Dry SiO2 activated with p-TsOH / CH2Cl2	reflux	4 hours	25	75	
DOWEX 50WX-4 / CH3OH	22°C	1 day	37	63	
Nafion-K / CH <sub>2</sub> Cl <sub>2</sub>	20°C	2 hours	60	30	
SiO2 activated with oxalic acid / CH2Cl2	reflux	4 hours	70	25	
SiO2 activated with p-TsOH / C6H14	18°C	3 days	75	25	
Nation-H/ $\Delta$ / C <sub>6</sub> H <sub>14</sub>	18°C	2 hours	67	13	
Vermiculite/ C6H6 <sup>a)</sup>	18-20°C	3 hours	100	0	

a) Other solvents were suitable: C6H14, C5H12, petroleum ether.

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- Silica gel MERCK 9385, 230-400 mesh and analytically pure silicalite (a gift from Prof. L. Rees, Dept. of Chemistry, Imperial College, London) were used. The verniculite used originates from South Africa and contains pyrophilite, SiO<sub>2</sub> 39.37%, Al<sub>2</sub>O<sub>3</sub> 12.08%, MgO 23.37%, Fe<sub>2</sub>O<sub>3</sub> 5.45%, CaO 1.46%, K<sub>2</sub>O 2.46%, Na<sub>2</sub>O 0.80%, MnO 0.30 %. The BET area is 7.53 m<sup>2</sup>g<sup>-1</sup> (N<sub>2</sub>, after 2 h at 200°C, 0.06 mmHg), and the porosity is 2- 50 nm.

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